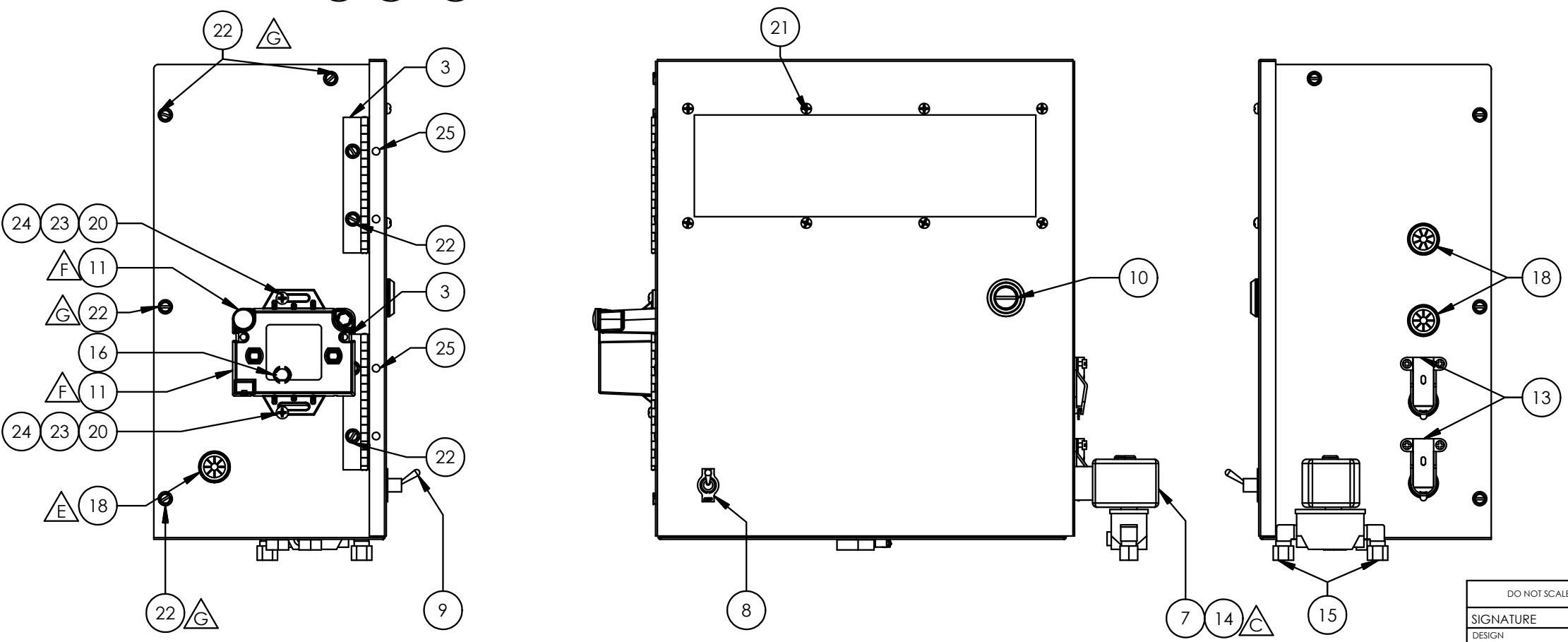
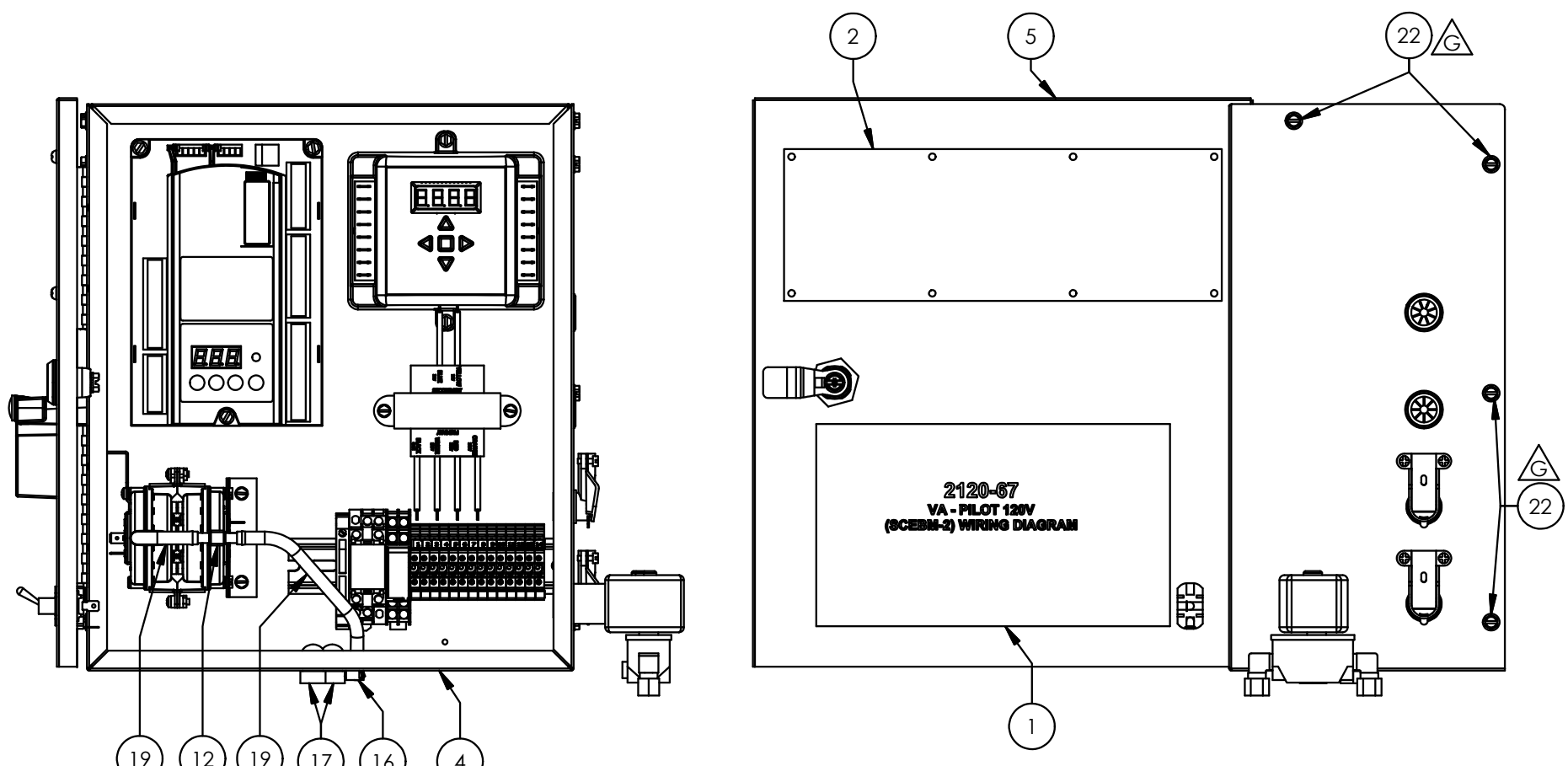


PARTS LIST				
ITEM	PART NUMBER	DESCRIPTION	QTY	
1	2120-67	VA - PILOT 120V - (SCEBM-2) WIRING DIAGRAM	1	
2	2121-15	CONTROL BOX WINDOW - VA	1	
3	2121-17	HINGE 1-1/4" - 4" LONG	2	
4	2121-43	CONTROL BOX BOTTOM/SIDES	1	
5	2121-44	CONTROL BOX DOOR	1	
6	2122-61	CROWN STUD & THUMBSCREW - SHRINKWRAPPED	1	
7	8402-50	1/8" SOLENOID VALVE - 120VAC	1	
8	8423-04	ON-OFF SWITCH PLATE	1	
9	8423-05	POWER SWITCH	1	
10	8445-26	CAM LOCK LATCH -3	1	
11	8447-39	IGNITION TRANSFORMER 120V (72 VA)	1	
12	8450-16	TEE TUBE FITTING - 1/4"	1	
13	8480-09	3/8" BOX 90 EL CONNECTOR	2	
14	8480-13	1/2" CHASE BUSHING NIPPLE	1	
15	8483-56	1/8M X 1/4T COMP ELBOW	2	
16	8484-71	SNAP BUSHING SB-4375	2	
17	8484-75	STRAIN RELIEF	2	
18	8484-79	UNIVERSAL BUSHING	3	
19	8675-01	SILICONE RUBBER TUBING - 3/16" ID	1 FT	
20	HW1-022	#10-24 x 3/8" PHILLIPS ROUND HD (18-8SS)	2	
21	HW1-079	#6-32 X 1/4" PHILLIPS PAN HEAD TYPE "F" TCS 410SS	8	
22	HW1-523	10X32 - 1/4" SLOTTED HEX WASHER HEAD SELF TAPPING SCREW -F ZINC	12	
23	HW2-113	#10-24 HEX NUT (ZINC)	2	
24	HW3-143	#10 SPLIT LOCK WASHER ZINC	2	
25	HW4-175	1/8 X .275 BLIND RIVET ALUM	4	



PAGE 2 OF 2

REV	DESCRIPTION	DATE	BY	CHKD	APPROVED	ECN	APPROVED	DATE
K	UPDATED WIRING	12/9/19	ES	F	REPLACED 8447-22 WITH 8447-39	7889	ES	8/7/19
J	ROTATED SPARK GENERATOR	11/27/19	ES	E	REPLACED (1) 8480-09 WITH (1) 8484-79	7812	ES	5/30/19
H	ADDED FUSE TO DIN-RAIL (8420-10 & 8420-11)	10/21/19	ES	D	CORRECTED NOTE 3 PART NUMBER	7732	ES	4/19/19
G	UPDATED HARDWARE	9/16/19	ES	REV				

SIGNATURE		DATE	
DESIGN ES.		10/31/2018	
DETAIL AlyssaE		10/31/2018	
APPROVED BY ES.		10/31/2018	
SCALE : 0.25			

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TOLERANCES UNLESS SPECIFIED

DECIMALS	FRACTIONS
.XX ± .030	X/X ± 1/32
.XXX ± .015	
.XXXX ± .005	
ANGULAR ± 1/2°	

MIDCO International Inc.
CHICAGO, IL

TITLE
CONTROL ASSEMBLY - PILOT - 120V - SCEBM-2 - SIEMENS

SIZE B DWG NO. **2120-16** REV NO. K